



Direct Injection Moulded PU Sole with Anti Slip Design, Oil/ Chemical Resistant & **Antistatic properties**



Direct Injected PU Sole

Available in Sizes - UK 05 to 12

RFFW - 421

EN ISO:20345 S1P





Article: : RFFW-421

Operative Standard : IS: 15298(PART-2);2011 AND EN ISO:20345

Safety Class : S1P

Construction : Single Density Direct Injection Molded Pu Sole
Description : Low Ankle Shoe, Full Grain Nubuck Leather,

200J Steel Toe, Single Density

Direct Injection Molded PU Sole With Anti-perforation

Textile Insole

Suggested Environments : Building, Agriculture, Heavy Industry, Mountain,

Chemistry, Industry, Light Industry, Craft, Big Installations, Automotive, Automated Lines,

Yard



COMPONENTS	DESCRIPTION
Upper Leather	Nubuck grain leather 1.8-2.0 mm thickness
Vamp Lining	Non-woven 270 GSM
Inner Lining	Printed Mesh Lining
Tongue	Textile with 6mm PU Foam.
Collar	Textile with 14mm PU Foam.
Counter Stiffener	Thermoplastic Sheet 2mm Thickness
Insole	Anti-Perforation Textile Insole
Toe Cap	Steel toe cap - 200 J impact Resistance
Padding Under Steel Toe	Polymer Strip for comfort
Outsole	Single Density Direct Injected PU with Desma Machine. The Sole has Anti Slip Design, Oil/ Chemical
	Resistant, Antistatic properties
Heat Resistance(HRO)	Up to 120 °C for 1 minute
Electrical Property	Resistance between 100 Kilo ohms to 1000 Mega ohms
In Socks	Molded EVA with Textile Laminated 6mm Thickness
Fastening	Laces / N / N / N / N / N / N / N / N / N /
Sizes	UK Range 05 to 12
Certification Organisation	INTERTEK

Cleaning And Maintenance : Use Only Soft Brushes And Water. Do Not Use Substances Like Alcohol, Thinners, Gasoline, Oil Or
Any Other Chemicals. Keep The Footwear, Dry And Clean, In A Proper Place At Room Temperature.



(Manufacturer of : Industrial Work Wear, Safety Clothing, Safety Shoes Fire protection clothing and Technical Textiles)

B22/23, First Floor, Bardan Gali, Next to hanuman temple, Behind Jungleshwar mandir,

Asalpha, Ghatkopar (W), Mumbai-400084, Maharashtra, INDIA.

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EU TYPE EXAMINATION CERTIFICATE

intertek

CE

Issued to

: Shree Balaji Enterprise

B22/23, First Floor, BardanGali, Next to hanuman temple, Behind Jungleshwarmandir, JMM Road, Asalpha, Ghatkopar (W), Mumbai-

400084, Maharashtra, INDIA

APPROVED BODY 0362

The safety footwear detailed herein meets the criteria of an EU

Regulation EU 2016/425 for

Category II products.

EN ISO 20345: 2011 and

Documentation.

examination of the Technical File

Following an EU Declaration of

Product Conformity you are

hereby licensed to mark the

with Article 17 of the PPE Regulation EU 2016/425

product(s) detailed in accordance

Type Examination in accordance with Annex V of the PPE

Issue Date

: 23 November 2018

Expiry Date

: 23 November 2023

Certificate No.

: LECFI00372836

Product Reference(s)

: RFFW-421

Safety Footwear under brand name Red Fort Foot Wear

This has been shown through satisfactory testing to Description

scription

: Construction : D Toecap : S

Direct Injection Process
STEEL TOE CAP 200J

Midsole

Anti-perforation Kevlar Insole

Last

12568

Sole

PU

3016

2050

Mould

3959

Test Report(s)

See Technical File

Size Range

5-12

Category

: S1 P SRC

ITS Testing Services (UK) Ltd. Centre Court Meridian Business Park Leicester, LE19 1WD United Kingdom

Phone: +44 (0)116 263 0330 Fax: +44 (0)116 263 0311



Assessor: _______Date: ____23/11/2018

Certification Manager: P Williams Date: 23/11/201

For and on behalf of ITS Testing Services (UK) Limited

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NUMBER: DELF18004075-REV1

DATE : 21ST JUNE,2018

TEST REPORT

PHOTO



DELF18004075





NUMBER: DELF18004075-REV1

TEST REPORT

DATE : 21ST JUNE,2018

APPLICANT: Shree Balaji Enterprise

B-22/23, First Floor, Bardan Gali,

Next to hanuman temple, Behind Jungleshwar mandir,

JMM Road, Asalpha, Ghatkopar (W), Mumbai, Maharashtra, India -400084

ATTN: Mr. Sachin Kherodia

SAMPLE DESCRIPTION : THE SUBMITTED SAMPLE SAID TO BE SAFETY FOOTWEAR UNDER THE

BRAND NAME RED FORT FOOTWEAR.

DATE RECEIVED : 27th April,2018

BUYER NAME : -

STYLE NO. : RFFW-421
SIZE : 5,8,12
CATEGORY : S1 P SRC

COLOUR :

UPPER : BLACK NUBUCK LEATHER (WATER RESISTANT)

GREY TEXTILE

VAMP LINING : WHITE NON-WOVEN

QUARTER / SEAT REGION LINING : GREY PRINTED MESH LINING

TONGUE : GREY TEXTILE WITH 6MM PU FOAM COLLAR : GREY TEXTILE WITH 14MM PU FOAM

INSOLE : WHITE ANTI-PERFORATION KEVLAR INSOLE INSOCK : BLACK EVA MOULDED WITH TEXTILE LAMINATED

OUTSOLE : BLACK PU

PENETRATION INSERT : WHITE ANTI-PERFORATION KEVLAR INSOLE

TOE CAP : GREY STEEL 200 J END USE : SAFETY FOOTWEAR

MANUFACTURE NAME : -

TECTE COMBLICTED	· As non the Applicant's request For further details please refer to the englesed pages	
TESTS CONDUCTED	: As per the Applicant's request, For further details, please refer to the enclosed pages	

CONCI	LUSION:	
1	DESIGN HEIGHT OF UPPER	M
2	DESIGN: SEAT REGION	M
3	CONSTRUCTION	M
4	UPPER/OUTSOLE BOND STRENGTH	M
5	GENERAL	M
6	ERGONOMIC FEATURES	M
7	TEAR STRENGTH- UPPER LEATHER	M
8	WATER VAPOUR PERMEABILITY & WATER VAPOUR CO-EFFICIENT -UPPER	M

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TEST REPORT

M 9 PH- VALUE- UPPER M 10 CHROMIUM VI- UPPER M 11 TEAR STRENGTH- QUARTER LINING 12 M MARTINDALE ABRASION - QUARTER / SEAT REGION LINING 13 WATER VAPOUR PERMEABILITY & WATER VAPOUR CO-EFFICIENT - QUARTER LINING M M 14

NOTE: M = Meet buyer's requirement,

*= Not Provided,

F = Does Not Meet buyer's requirement

NA = Not Applicable

REMARK: THE TEST REPORT NO. DELF18004075 DATED 11 JUNE, 2018 HAS BEEN REVISED TO CHANGE THE SAMPLE DESCRIPTION AS PER APPLICANT REQUEST.

AUTHORIZED BY FOR INTERTEK INDIA PRIVATE LIMITED [FOOTWEAR]

SURJIT SINGH DEPUTY MANAGER





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1. DESIGN: HEIGH	HT OF UPPER						
ISO 20345:20	11,CLAUSE NO-5	.2.2					
	RESULTS						
	SIZ	E: 5	SIZE	E: 8	SI	ZE: 12	
	DESIGN: A	87.6 mm	DESIGN: A	97.0 mm	DESIGN: A	102.5 mm	
REQUIREMENT	<105	mm	<113	mm	<1	21mm	
2. DESIGN : SEAT	Γ REGION						
ISO 20345:20	11,CLAUSE NO-5	.2.3					
			RES	SULTS			
	SIZ	E: 5	SIZE	E: 8	SI	ZE: 12	
	SEAT REGION	IS CLOSED. NO	SEAT REGION I	S CLOSED.NO	SEAT REGIO	N IS CLOSED.NO	
	HOLES OTHER		HOLES OTHER	THAN SEAMS	HOLES OTHE	ER THAN SEAMS	
	OBSERVED I	-	OBSERVED E	BELOW THE	OBSERVEI	D BELOW THE	
	MINIMUM	HEIGHT.	MINIMUM	MINIMUM HEIGHT. MINIMU		JM HEIGHT.	
REQUIREMENT	THE SEAT REG	ON SHALL BE C	LOSED				
3. CONSTRUCTIO							
ISO 20345:201	1,CLAUSE NO-5.	3.1.1					
				SULTS			
	SIZ	E: 5	SIZE	2: 8	SI	ZE: 12	
	REQUIREM	ENT MEET	REQUIREM	ENT MEET	REQUIRE	MENT MEET	
REQUIREMENT	INSOLE SHALL THE FOOTWEA	_	SUCH A WAY THAT	TIT CANNOT BE	REMOVED WITH	OUT DAMAGING	
4. UPPER/OUTSO ISO:20345:201	LE BOND STREN 1,CLAUSE NO-5.						
			RES	ULTS			
	SIZI	E: 5	SIZE	E: 8	SI	ZE: 12	
	3.7 N		3.3 N/	mm*	3.8	N/mm*	
REMARK	*= TEARING OF	SOLEING MATE	RIAL				
REQUIREMENT	3.0 N/mm (Min	.)					





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5.GENERAL						
ISO 20345:2011	1,CLAUSE NO.5.3.2.1	RESULTS				
	SIZE: 5	SIZE: 8	SIZE: 12			
	PASS	PASS	PASS			
	VAMP LINING PRESENT	VAMP LINING PRESENT	VAMP LINING PRESENT			
	BENEATH TOE CAP-	BENEATH TOECAP	BENEATH TOECAP			
	10.6 mm	10.1 mm	9.8 mm			
	BEHIND TOECAP	BEHIND TOECAP	BEHIND TOECAP			
	14.8 mm	14.9 mm	15.3 mm			
	WIDHT OF FLANGE: 5.9 mm	WIDHT OF FLANGE: 6.3 n	nm WIDHT OF FLANGE: 6.2 mm			
REQUIREMENT	THE TOE CAP CANNOT BE REM	OVED WITHOUT DAMAGING T	THE FOOTWEAR.			
	FOOTWEAR SHALL HAVE A VA	MP LINING.				
	EDGE COVERING BENEATH TO	E-CAP: 5 mm (Min.)				
	EDGE COVERING BEHIND TOE-	-CAP: 10 mm (Min.)				
	WIDHT OF FLANGE: 10 mm (M	ax.)				
6. ERGONOMIC F	EATURES					
ISO 20345:202	11,CLAUSE NO-5.3.4					
		RESULTS				
	SIZE: 5	SIZE: 8	SIZE: 12			
	REQUIREMENT MEET	REQUIREMENT MEET	REQUIREMENT MEET			
REQUIREMENT	ALL ANSWERS TO THE QUESTIO					
REMARK:	YES = ALL THE ANSWERS ARE PO	<u> </u>				
			E FROM ROUGH, SHARP OR HARD			
	AREAS THAT CAUSED YOU IRRIT					
		NCH POINT CAUSED BY TOE- CA	AP OR THE EDGE COVERING OF THE			
	TOECAP?					
	QUESTION 3: IS THE FOOTWEAR FREE OF FEATURES THAT CONSIDER TO MAKE WEARING THE					
	FOOTWEAR HAZARDOUS?					
	QUESTION 4: CAN THE FASTENING BE ADEQUATELY ADJUSTED (IT NECESSARY)?					
	QUESTION 5: CAN THE FOLLOW	ING ACTIVITIES BE PERFORME	ED WITHOUT PROBLEMS			
	I. WALKING					
	II. CLIMBING STAIRS					
	III. KNEELING/CRUN	CHING DOWN				





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7. TEAR STRENG				
180 20345:2011	,CLAUSE NO.5.4.3	RESU	LTS	
	SIZE:5	SIZE:8		SIZE: 12
LEATHER	125.0 N	126.1 N		119.5 N
TEXTILE	80.2 N	80.6 N		83.1 N
REQUIREMENT	FOR LEATHER :120 N(Min	1.)		
112 Q 0 11121 121 1	TEXTILE AND COATED FA			
	UR PERMEABILITY -UPPER ,CLAUSE NO.5.4.6			
130 20343.2011	,CLAUSE NO.5.4.0	RESU	LTS	
	SIZE:5	SIZE:8		SIZE: 12
LEATHER	6.9 mg/cm ² .h	7.0 mg/cm ² .h		6.8 mg/cm ² .h
TEXTILE	52.1 mg/cm ² .h	50.5 mg/cm ² .h		51.6 mg/cm ² .h
REQUIREMENT	0.8 mg/cm ² .h (MIN)	- U	•	- Gr
WATER VAPOUE	R CO-EFFICIENT			
ISO 20345:2011	,CLAUSE NO.5.4.6			
		RESUL	LTS	
	SIZE:5	SIZE:8		SIZE: 12
LEATHER	57.7 mg/cm ²	58.9 mg/cm ²		57.4 mg/cm ²
TEXTILE	417.0 mg/cm ²	404.3 mg/cm ²		413.2 mg/cm ²
REQUIREMENT	15 mg/cm ² (MIN)			
9. PH VALUE – U	PPER LEATHER			
ISO 20345:2011	,CLAUSE NO.5.4.7			
		RESUL	TS	
	SAMPI	LE :1		SAMPLE:2
	4.3	1		4.1
REQUIREMENT	MIN. 3.20, IF BELOW 4.00, N	MAX. DIFFERENCE 0.70	1	
	VI- UPPER LEATHER			
ISO 20345:2011	LCLAUSE NO.5.4.9			
	SAMPI	LE :1		SAMPLE:2
	NI)		ND
REQUIREMENT	< 3.0 mg/kg			
REMARK:	< = LESS THAN	PPM = PARTS PER M		g
	DETECTION LIMIT = 1 ppm	ND = NOT DETECTE	รท	





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11. TEAR STRENG ISO 20345:2011,0		INING				
,	RESULTS					
	SIZE: 5 SIZE: 8 SIZE: 12			E: 12		
	42.1 N	J	42	2.8 N	45	.1 N
REQUIREMENT	15 N (MIN)					
12. MARTINDALE ISO 20345:2011,0		•	EAT REGION LININ	G		
				RESULT		
	SIZE:	5	S	IZE: 8	SIZI	E: 12
	DRY	WET	DRY	WET	DRY	WET
REQUIREMENT	NO HOLE FOR QUARTER	NO HOLE	NO HOLE	NO HOLE	NO HOLE	NO HOLE
13. WATER VAPO ISO 20345:2011,	FOR SEAT REG DRY: NO HOLE WET:NO HOLE I	ON LINING: DEVELOP BE DEVELOP BE TY - QUAR	EFORE 51,200 CYCI FORE 25,600 CYCL	ES		
				RESULTS		
	SIZE: 5		SIZI		SIZE:	
	47.2 mg/c		55.8 mg	g/cm².h	41.7 mg/	/cm ² .h
REQUIREMENT	2.0 mg/cm ² .h (N					
WATER VAPOUR ISO 20345:2011,0		QUARTER L	INING			
				RESULTS	_	
	SIZE: 5		SIZ	E: 8	SIZE	: 12
	378.2 mg/		446.8 r	ng/cm ²	334.2 m	g/cm ²
REQUIREMENT	20 mg/cm ² (MI	N)				





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14. AZO-D	YES TEST			
IFATHER	METHOD :EN ISO /TS 17234-1			
	-1:2017 TEXTILE METHOD			
	AZOBENZENE-Ş 64 LFGB B82.09/4 AAB)			
_	PPER LEATHER- LEATHER METHOD			
DEFIGIT 0	FORBIDDEN AMINE	CAS-No.	RESULT	REQUIREMENT
i	4-Aminodiphenyl	92-67-1	ND	30 PPM (Max.)
ii	Benzidine	92-87-5	ND ND	oo i i ii (riam)
iii	4-Chloro-O-Toluidine	95-69-2	ND	
iv	2-Naphthylamine	91-59-8	ND	
v	O-Aminoazotoluene	97-56-3	ND	
vi	2-Amino-4-Nitrotoluene	99-55-8	ND	
vii	P-Chloroaniline	106-47-8	ND	
viii	2,4-Diaminoanisole	615-05-4	ND	
ix	4,4'-Diaminodiphenylmethane	101-77-9	ND	
Х	3,3'-Dichlorobenzidine	91-94-1	ND	
xi	3,3'-Dimethoxybenzidine	119-90-4	ND	
xii	3,3-Dimethylbenzidine	119-93-7	ND	
xiii	3,3'-Dimethyl-4,4'Diaminodiphenylmethane	838-88-0	ND	
xiv	P-Cresidine	120-71-8	ND	
xv	4,4'-Methylene-Bis(2-Chlloroaniline)	101-14-4	ND	
xvi	4,4'-Oxidianiline	101-80-4	ND	
xvii	4,4'-Thiodianiline	139-65-1	ND	
xviii	O-Toluidine	95-53-4	ND	
xix	2,4'-Toluylenediamine	95-80-7	ND	
XX	2,4,5-Trimethylaniline	137-17-7	ND	
xxi	0-Anisidine	90-04-0	ND	
xxii	p-Aminoazobenzene	60-09-3	ND	
xxiii	2,6 Xylidin	87-62-7	ND	
xxiv	2-4 Xylidin	95-68-1	ND	
REMARK:	ND:NOT DETECTED DETECTION LIMIT:5PPM PPM = PARTS PER MILLION			





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i ii iii	4-Aminodiphenyl Benzidine	92-67-1		REQUIREMENT
	Ronzidino	92-67-1	ND	30 PPM (Max.)
iii	Deliziulle	92-87-5	ND	
	4-Chloro-O-Toluidine	95-69-2	ND	
iv	2-Naphthylamine	91-59-8	ND	
V	O-Aminoazotoluene	97-56-3	ND	
vi	2-Amino-4-Nitrotoluene	99-55-8	ND	
vii	P-Chloroaniline	106-47-8	ND	
viii	2,4-Diaminoanisole	615-05-4	ND	
ix	4,4'-Diaminodiphenylmethane	101-77-9	ND	
X	3,3'-Dichlorobenzidine	91-94-1	ND	
xi	3,3'-Dimethoxybenzidine	119-90-4	ND	
xii	3,3-Dimethylbenzidine	119-93-7	ND	
xiii	3,3'-Dimethyl-4,4'Diaminodiphenylmethane	838-88-0	ND	
xiv	P-Cresidine	120-71-8	ND	
XV	4,4'-Methylene-Bis(2-Chlloroaniline)	101-14-4	ND	
xvi	4,4'-Oxidianiline	101-80-4	ND	
xvii	4,4'-Thiodianiline	139-65-1	ND	
xviii	O-Toluidine	95-53-4	ND	
xix	2,4'-Toluylenediamine	95-80-7	ND	
XX	2,4,5-Trimethylaniline	137-17-7	ND	
xxi	O-Anisidine	90-04-0	ND	
xxii	p-Aminoazobenzene	60-09-3	ND	
xxiii	2,6 Xylidin	87-62-7	ND	
xxiv	2-4 Xylidin	95-68-1	ND	
EMARK:	ND:NOT DETECTED DETECTION LIMIT:5PPM PPM = PARTS PER MILLION			

END OF TEST REPORT

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